

MATERIAL REPORT

ENGINEERED SEAL PRODUCTS 10% Employee-Owned

REPORT NUMBER: KK1635 DATE: 1/11/84

TITLE: Evaluation of Parker Compound E0751-65 for dynamic and static drive belt applications.

PURPOSE: To verify Parker Compound E0751-65 is ideal for dynamic and static drive belt applications.

CONCLUSION: Parker Compound E0751-65 exhibits good drive belt properties.

Recommended temperature limits:

-70°F to 250 °F

Recommended For Hot water and steam Glycol based brake fluid Many organic and inorganic acids Cleaning agents, soda and potassium alkalis Phosphate –ester based hydraulic fluids Silicone oil and grease Polar solvents Ozone, Aging and weather resistance

Not Recommended For Mineral oil products

> Parker O-Ring Division 2360 Palumbo Drive Lexington, Kentucky 40509 (859) 269-2351



REPORT DATA

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Specific Gravity, G		PARKER COMPOUND <u>*DBA E0751-65(1)</u> 1.12
DYNAMIC STRESS RELAXATION (2) Initial Stress, 120 p.s.i.		19%
STATIC STRESS RELAXATION(3) Initial Stress, 120 p.s.i.	<u>TEMP.</u> 75°F 150°F 180°F	9.6% 19.4% 29.3%
FLEX LIFE RATING		Good
MAXIMUM TEMPERATURE		180°F
Hardness, Shore A, pts. Tensile Strength, psi. Elongation, % Modulus @ 100%, psi		65 ± 5 1600 300 300
RESISTANCE TO: (4) Petroleum Fluids Silicone Fluids Water Ozone Abrasion		Poor Excellent Excellent Excellent Good

* Parker designation for Drive Belt Application

- (1) ALL VALUES SHOWN ARE TYPICAL. DO NOT USE FOR SPECIFIC LIMITS. Specimens: 2-153 O-rings.
- After three days dynamic testing at room temperature. Motor pulley pitch diameter: .611" Speed: 1740 rpm. Cast iron driven pulley pitch diameter: 2.623".
 Duty cycle: 4 minutes on, 15 seconds off. Load: Inertia of cast iron pulley.
- (3) After 48 hours, static testing at temperature indicated. Two ¹/₂" diameter pulleys.
- (4) For information on resistance of these materials to other fluids, see fluid compatibility tables, Parker Seal O-Ring Handbook, ORD-5700.